

Fruit Forward Reds

Fruit forward reds such as Syrah and Zinfandel, are usually made in a style which are aged less and consumed earlier, although Syrah can improve with age. The average tannin content for Syrah is approximately 485 mg/L and approximately 685 mg/L for Zinfandel. The tannin content range can possibly be as wide as 100 mg/L to more than 1000 mg/L for either varietal. Petite Sirah, also normally made in a fruit forward style, is known to have high tannin content. Tannin content, a shorter aging time and fruit forward style are all

| Winemaking Stage | Enological Product | Enartis Product | Comments | Dosage |
|-----------------------|----------------------------------------------------------|-------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| Reception/ Crusher | SO ₂ | Efferbarrique/Effergran/ Winy-Potassium Metabisulfite | Antioxidant Protection: Addition of SO ₂ at crusher. | |
| | Pre-Fermentation Tannin select one for use at this stage | Enartis Tan FP | One half added at reception for antioxidant protection. One half added at inoculation for more rapid polymeric color formation. Most effective on sound fruit. | 100-400 g/ton |
| | | Enartis Tan Rouge | One half added at reception for antioxidant protection. One half added at inoculation for more rapid polymeric color formation. Effective on sound fruit, highly recommended for damaged fruit. | 100-400 g/ton |
| | | Enartis Tan Fermcolor | One half added at reception for antioxidant protection. One half added at inoculation for more rapid polymeric color formation. While effective on sound fruit, it is highly recommended for damaged fruit. | 200-400 g/ton |
| | Alternative to Oak Powder | Incanto N.C. | Color stabilization; increased aromatic complexity; increased structure and volume. Provides all of the benefits of oak powder during fermentation at 1/10 the dosage rate. | 100-1,000 g/ton |
| COLD SOAK | Macerating Enzyme select one for use at this stage | Enartis Zym Color | Aromatic Potential Extraction: Macerating enzyme for fast extraction of polyphenols and increased organoleptic balance. | 20-40 g/ton |
| | | Enartis Zym Color Plus | Color Extraction and Stabilization: Production of wines with increased structure and color stability. | 20-40 g/ton |
| INOCULATION | Complex Yeast Nutrient select one for use at this stage | Nutriferm Energy | Complex nutrient added at inoculation. | 5-15 g/hL |
| | | Nutriferm Arom Plus | Complex nutrient high in branched amino acids added at inoculation for use with Enartis Ferm Red Fruit, Enartis Ferm Top 20 and Enartis Ferm ES 488 yeasts. | 20-30 g/hL |
| | Yeast select one for use at this stage | VQ Assmanshausen | Aromatic Potential Expression: Popular for Zinfandel because of the long lag phase, good color contribution and aromatics. | 200 g/ton or 2 lbs/1,000 gal |
| | | Enartis Ferm Vintage Red | Aromatic Potential Expression: The initial closed aromas open with aging, also producing soft tannins with under-ripe grapes. Large glycerol and mannoprotein production. Used in Old World style wines. | 200 g/ton or 2 lbs/1,000 gal |

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|----------------------------|------------------------------------------------------------------|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| INOCULATION, CONTINUED | Yeast, continued select one for use at this stage | Enartis Ferm ES 488 | Aromatic Potential Expression: Gives big structure and an open nose for New World style wines. Best with Syrah, Petite Sirah and Zinfandel. | 200 g/ton or 2 lbs/1,000 gal |
| | | Enartis Ferm Red Fruit | Secondary Aroma Creation: Best for fruit forward, early release wines such as Zinfandel or Grenache. | 200 g/ton or 2 lbs/1,000 gal |
| | | Enartis Ferm ES 454 | Aromatic Potential Expression: Contributes red fruit aromas and produces fruit forward and elegant wines. Best for Syrah, Zinfandel and Petite Sirah. | 200 g/ton or 2 lbs/1,000 gal |
| | | Enartis Ferm Top 20 | Aromatic Potential Expression: Enhances fruit character and is also able to remove approximately 25% of malic acid. Enhances fresh cherry and strawberry aromas. | 200 g/ton or 2 lbs/1,000 gal |
| | | Q5 | Secondary Aroma Creation: Best for red fruit and berry aromas. Best for Syrah, Tempranillo, and Malbec. | 200 g/ton or 2 lbs/1,000 gal |
| | Polysaccharide | Enartis Pro Tinto | Varietal Aroma Protection: Primarily for use with Syrah. Mixture of cell wall polysaccharides, grape seed tannin and ellagitannins for more intense and stable color, more intense fruit aromas, and more mouthfeel volume. Prolie Tinto can be used in conjunction with fermentation tannins. | 150-400 g/ton |
| | | Enartis Pro Blanco | Varietal Aroma Protection: Contributes aroma and color protection, as well as mouthfeel contribution. Best used on more structured whites. | 150-300 g/ton |
| 12 Hours After Inoculation | DAP if needed | DAP | Diammonium phosphate for additional yeast nutrition. | |
| | Oxygen | Oxygen | Pump over or macro-oxygenation. | |
| 2 DAYS AFTER INOCULATION | Alternative to Oak Powder select one for use at this stage | Incanto N.C. | Color stabilization; increased aromatic complexity; increased structure and volume. Provides all of the benefits of oak powder during fermentation at 1/10 the dosage rate. | 100-1,000 g/ton |
| | | Incanto N.C. Red | Color stabilization; decreased green notes; prevent reduction; increased aromatic complexity, structure, and volume. Provides all of the benefits of medium+ toasted oak powder during fermentation at 1/10 the dosage rate. | 20-50 g/hL |
| 1/3 SUGAR DEPLETION | Fermentation Nutrient | Nutriferm Advance | Nutrient providing nitrogen at mid- fermentation along with yeast hulls to adsorb fermentation inhibitors. | 20-30 g/hL |
| | DAP if needed | DAP | Diammonium phosphate for additional yeast nutrition. | |
| | | Enartis Tan Fruitan | Varietal Aroma Protection: Addition of this tannin towards the end of alcoholic fermentation allows for better retention of color and protection against oxidation. | 100-200 g/ton |
| | Tannin select one for use at this stage | Enartis Tan Red Fruit | Aroma Enhancement: Used in combination with Enartis Ferm ES 454, Enartis Ferm ES 488, and Enartis Ferm Red Fruit which have glycosidase activity that liberates precursors provided by tannins for increased red fruit aroma and protection of primary aromas. Best if half added at inoculation and half at 1/3 sugar depletion. | 100-300 g/ton |