

Driving Chardonnay Wine Style

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7/28/2020

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Outline

- Chardonnay History and Current Relevance
- Vinification and Processing Strategies
- Chardonnay Aroma and Wine Style
 - Yeast Strains and Varietal Aroma
- Chardonnay Wine Styles and Malolactic Fermentation
- Winemaking Protocols and Recommended Chardonnay Strain Characteristics



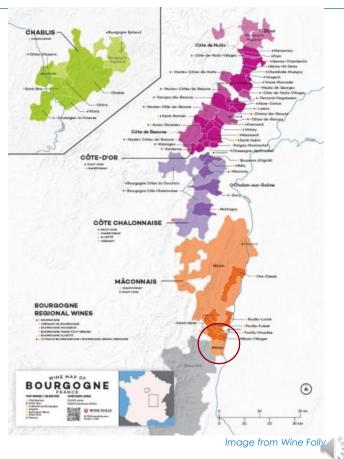


Chardonnay History and Current Relevance

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Origins

- Likely from the Mâcon Village in Mâconnais region of France
 - Earliest recorded reference in 1330
 - Medieval Latin, Cardonnacum "A place of thistles"
 - The most famous wines are from the "Golden Triangle of Burgundy"
 - Meursault, Puligny-Montrachet, and Chassagne-Montrachet
- White Burgundy:
 - Barrel fermentation on lees aging
 - 13% ABV, TA 6-7 g/L, pH 3.1-3.3
 - Ageing potential and reduction bouquet



Chardonnay History and Current Relevance

Chardonnay in the New World

- In California there are references of Chardonnay being grown in the late 1800's
- For more history on California Chardonnay check out Jancis Robinsons 4-part article on "The Story of California Chardonnay" Budwood imported by Charles Wetmore Meursault, Burgundy
- **Robinsons C**on California Chardonnay is budwood Norme Wente vineyard in Livermore and the Paul Masson Vineyard in the Santa Cruz Mountains
 - Today there are over 100 Chardonnay clones listed in the FPS directory.
- The 1976 Judgment of Paris
 - 1st Chateau Montelena
 - 3rd Chalone Vineyard
 - 4th Spring Mountain Vineyard
 - 6th Freemark Abbey Winery













Foundation Plant Services





Vinification and Processing Strategies





Preventing Oxidation and Spoilage

- Protect grapes as soon as liquid is extracted
- Keep temperatures low
 50-55°F



Phenols & polyphenol → browning & loss of color

Lipids \rightarrow bitterness & veggie hint

Aromatic compounds → loss of varietal aromas

- Antioxidant protection SO_2

- Winy (Non-clumping KMBS)
- Effergran (Effervescent KMBS)
- AST (Ascorbic acid)
- EnartisTan Blanc (Tannins)



Vinification and Processing Strategies

Whole Cluster or Crushed Grapes

- Whole Cluster Advantages:
 - Stems create channels to facilitate de-juicing
 - Limited extraction of phenols
 - Disadvantages:
 Reduces press capacity by 50%
- Crushed Grapes Advantages:
 - Allows skin contact and the use of enzymes
 - Disadvantages:
 - Increased extraction of phenols
 - Longer press cycle
 - Press aids





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Vinification and Processing Strategies

Extracting, Settling and Clarification

- Skin contact → 6-24 hours
 - Glucosidase enzyme application
 - Limit flavonoid extraction by lowering temperature < 55 °F/13°C

Low Pressing PSI

- Low pressing
- Limit suspended solids and dissolution of phenolic compounds
- voltammetry as a tool for benchmarking press fractions

• Settling (Static, flotation)

- Pectolytic enzyme
- Phenolic fining
- Target turbidity <200 NTU
- Reductive Winemaking
 - Limiting juice oxidation
 - Preservation of varietal aroma
- Passive-oxidation (Barrel fermentation)

Enartis**Pro**Enartis**Pro**Enartis**Pro**

Preventing oxidation

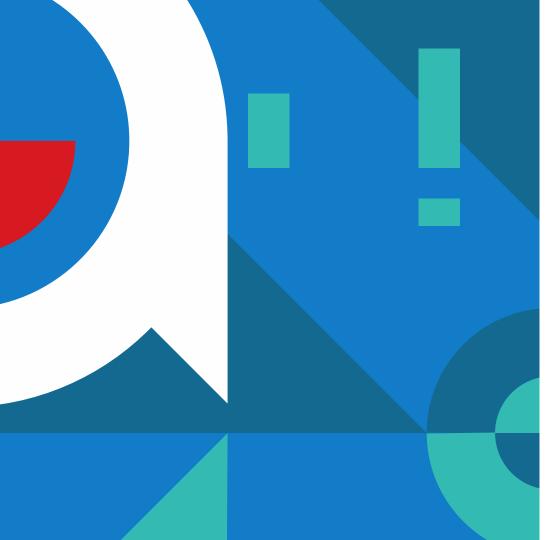
POLYSACCHARIDES

Removes metals-catalyzers of oxidation reactions

POLYSACCHARIDES

- Removes bitter and herbaceous compounds
- Enhances primary aromas (PRO FT)
- Provides yeast polysaccharides that enhance mouthfeel



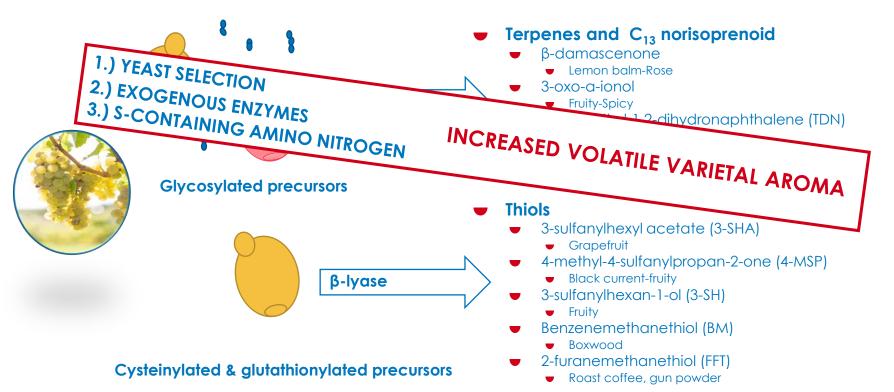


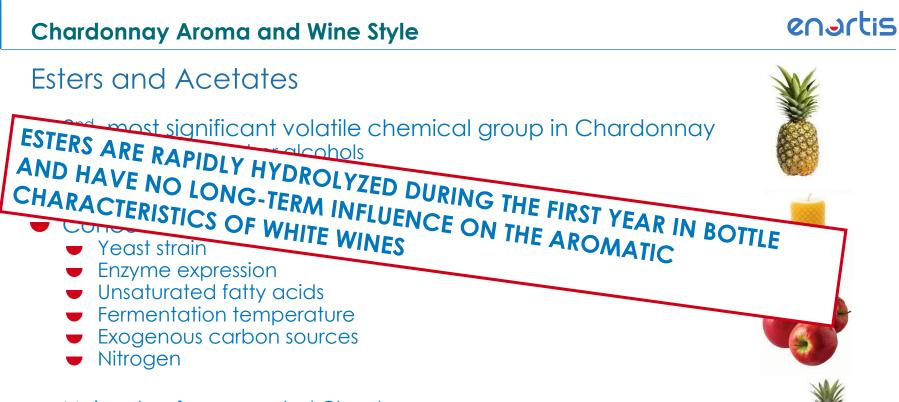
Chardonnay Aroma and Wine Style











- Main esters for unwooded Chardonnay
 - Ethyl hexanoate, ethyl octanoate, ethyl decanoate, ethyl 2methylpropanoate, ethyl 2-methylbutanoate, ethyl 3-methylbutanoate, hexyl acetate, 2-methylbutyl acetate and 3-methylbutyl acetate.

Chardonnay Aroma and Wine Style

Yeast Strains and Varietal Aroma

| | MAIN ENZYMATIC ACTIVITIES | MAIN ENOLOGICAL EFFECT | MAIN SENSORY EFFECT | Temperature (°C) | |
|------------------|---|---|-----------------------------|---|--|
| AROMA WHITE | Alcohol acetyl-transferase β-lyases | Reveals thiols and high ester production | Tropical and fruit aroma | 15-17 thiols 18-21 esters | |
| ES 181 | Alcohol acetyl-transferase β-lyases Glucosidase | Reveals thiols, terpens & nor- isoprenoids, production of esters | Tropical and fruit aroma | 13-15 | |
| VINTAGE WHITE | Glucosidase | Reveals terpenes and nor- isopernoids | Fruit aroma | 14-24 barrel ferment | |
| Q CITRUS | Alcohol acetyl-transferase Glucosidase | Production of esters, reveals terpens and nor-isopernoids | Fruit aroma | 12-13 Grapefruit 14-15 Citrus-Tropical 16-18 Tropical | |

- Alcohol acetyl-transferase → INCREASED ACETATE ESTERS
- Glycosidase → GLYCO-CONJUGATED NOR-ISOPRENOIDS & TERPENES
- β -lyase \rightarrow CYSTEINE-CONJUGATED THIOLS



Chardonnay Aroma and Wine Style

Concentrations (mg/L) and Comparison of Volatile Compounds In Two Styles of Chardonnay Fruity and Oaky

- Increase in higher alcohols, ethyl acetate, and total esters (x4 increase) compared to stainless steel tanks
- Barrel fermentation favors extraction of oak related volatiles
 - Furfural reduction→ Benzenemethanethiol & 2furanemethanethiol



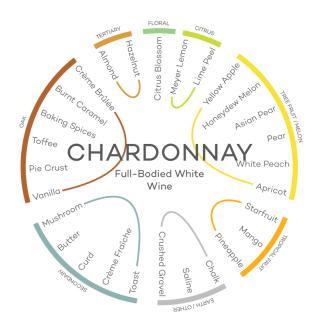


| | Buettner et al.87 | | | L | ee and Noble ⁴⁰ | | | |
|-----------------------|-----------------------------|--------------------|---------------------------------|--------|----------------------------|-------------------------|--|--|
| | Fruity | Oaky | Factor of laky difference | | Oaky | Factor of difference | | |
| Ethyl isobutyrate | 72.2 | 99.9 | 1.4 | 31 | - | | | |
| Ethyl butanoate | 263 | 3 341.5 1.3 | | 844 | 1040 | 1.2 | | |
| Ethyl isovalerate | 9.2 | 19.9 | 2.2 | 42 | 41 | 1.0 | | |
| 3-methylbutyl acetate | 943.7 | 163.5 | 0.2 | 519 | 349 | 0.7 | | |
| Ethyl hexanoate | 757.2 | 737.5 | 1.0 | 843 | 600 | 0.7 | | |
| Linalool | - | - | - | 50 | 31 | 0.6 | | |
| 2-Phenylethanol | 12415 | 24971 | 2.0 | 153840 | 116850 | 0.8 | | |
| Acetic acid | 434232 | 489370 | 1.1 | 10000 | 11290 | 1.1 0.8 | | |
| Butanoic acid | 1839 | 1611 | 0.9 | 1824 | 1505 | | | |
| trans-Oak lactone | 7.1 | 131.1 | 18.5 | 173 | 996 | 5.8 | | |
| cis-Oak lactone | 17 | 214.8 | 12.6 | 33 | 382 | 11.6 | | |
| 2-Methoxyphenol | henol 2.7 9.9 3.7 25 | | 284 | 11.4 | | | | |
| Ethyl cinnamate | 1.5 | 3.1 | 2.1 | 3 | 6 | 2.0 | | |
| Eugenol | 1.6 | 8.9 | 5.6 | 21 | 362 | 17.2 | | |
| 4-Vinylguaiacol | 50.5 | 49.3 | 1.0 | 1356 | 380 | 0.3 | | |
| Vanillin | 48.5 | 241.6 | 5.0 | 107 | 1223 | 11.4 | | |

(Buettner et al, 2004; Gambetta et al, 2014; González-Marco et al, 2008; Lee and Noble, 2003)



Still Chardonnay Wines



- Oak Fermented and Aged Chardonnay
- Mineral, Citrus Driven Chardonnay
- Buttery, Toasty, Creamy Chardonnay





Oak Fermented and Aged Chardonnay

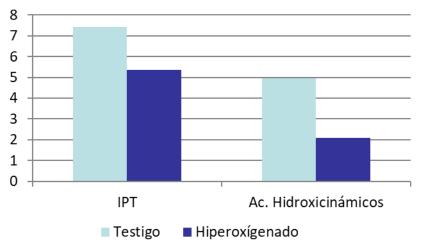


Oak Fermented and Aged Chardonnay



Barrel fermentation and Passive Oxidation

- Requires no SO₂ additions prior to fermentation
- Use of inert gases Nitrogen, Argon or CO₂ to prevent oxidation during crushing and pressing
- The goal is to oxidize phenols that will drop to the bottom during settling
- Early elimination of oxidizable compounds that could cause browning and loss of fruit aromas at racking



Hyper-oxidation effect on the phenolic composition of white juice

Chardonnay Wine Styles



Oak Fermented and Aged Chardonnay

 Pressed and settled Chardonnay juice is racked into barrel with headspace



- Enological Enzymes and Yeast derivatives can mimic the effect of Sur Lie aging, saving time and mitigating negative volatile Sulphur aroma Chardonnay stays in contact With Michael Sulphur aroma for several months were batonnage (stirring of lees) is typically practiced
 - Reducing power of the lees protects wine from oxidation
 - Yeast autolysis releases mannoproteins and polysaccharides over 12-month period



Oak Fermented and Aged Chardonnay

Optimizing Sur Lies Aging



- Inactivated yeasts meant to complement natural lees in the sure lies phase
- Very fast in release mannoproteins compared to endogenous lees \rightarrow 3-4 weeks of treatment with daily homogenization

Surli Elevage

- Inactivated yeast rich in free mannoproteins
- 24-48 hours contact with daily homogenization

EnartisZym Elevage

- Micro-granulated pectolytic enzyme preparation with significant B-glucanase activity, developed to enhance wine sensory characteristics during lees ageing and improve wine filterability
- 2-5 g/hL dosage with 4-6 weeks of treatment

EnartisZym EZ Filter

- Liquid enzyme preparation with pectolytic activity (polygalacturonase, pectinesterase, pectin lyase and betaglucanase activity.
- 2-5 g/hL dosage with 4-6 weeks of treatment

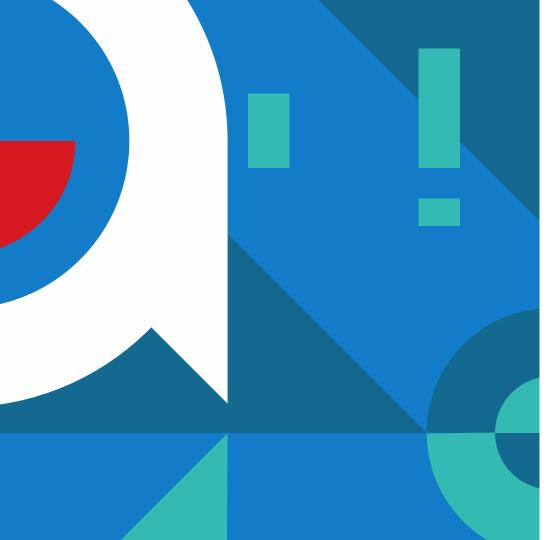


POLYSACCHARIDES POLISACCARIDI

SURI Ì

ELEVAGE

ENZYMES ENZIMI Enartis**Zym** EZFILTER



Mineral, Citrus Driven Chardonnay



Chardonnay Wine Styles



Mineral, Citrus Driven Chardonnay

Minerality Associated Compounds

- Methanethiol (MeSH) has been positively correlated with perceived minerality along with ethyl esters.
- Increasing succinic acid is correlated with the perception of minerality.

Winemaking practices for increasing succinic acid:

- Higher solids
- Moderate SO₂ addition
- Fermentation temperature < 68°F (20°C)
- Target nitrogen supplementation to at least 300 mg/L YAN (limit amino nitrogen)
- Aeration during fermentation (2 mg/L during early stages)







Buttery, Toasty, Creamy Chardonnay



Buttery, Toasty, Creamy Chardonnay

- Malolactic Strain Selection and Diacetyl Production
 Chemical compound responsible for driving this style
 - Homolactic/heterolactic sugar metabolism pathways as well as by the utilization of citric acid
 - 1-3 mg/L Nutty
 - 5-7 mg/L Buttery



Increasing Mouthfeel and Diacetyl

- Choice of yeast strain and lower Inoculation rate (10⁴-10⁵ CFU/mL)
- Temperature above 64°F (18°C)
- Mitigate contact with lees \rightarrow Absorption
- Semi-aerobic environments
- Redox 300mV and 2-4 mg/L O_2 (Nielsen and Richelieu, 1999)
- Sulfite wines once desired level of character is reached
 - SO_2 reacts with diacetyl in a reversible manner \rightarrow re-releasing during maturation



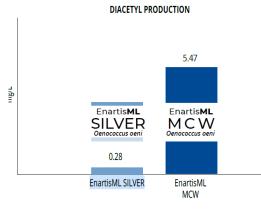
Chardonnay Wine Styles and Malolactic Fermentation

Malolactic Bacteria

Deacidification and Biological stability

Aroma enhancement

 Glycosidase activity can release terpenes, C13norisoprenoids and other glycoconjugates in model wine, even when MLF does not take place (Hernandez-Orte et al, 2009)



EnartisML MCW produces high amounts of diacetyl which contributes to buttery, creamy notes in wine.

| ENARTIS STRAINS | EnartisML MCW | EnartisML SILVER | EnartisML UNO | | | |
|---|------------------|---------------------|------------------|--|--|--|
| SPECIES | Oenococcus oeni | | | | | |
| pH TOLERANCE | >3.1 | >3.1 | >3.3 | | | |
| TOTAL SO ₂ RESISTANCE (mg/L) | <40 | <45 | <40 | | | |
| FREE SO ₂ RESISTANCE (mg/L) | <10 | <10 | <10 | | | |
| ALCOHOL TOLERANCE (%v/v) | >15 | >15 | <15 | | | |
| CONVERSION SPEED | Moderate/High | High | Moderate | | | |
| AROMATIC CHARACTERISTICS | Buttery, "Sweet" | Fruity, Floral | Fruity, Varietal | | | |

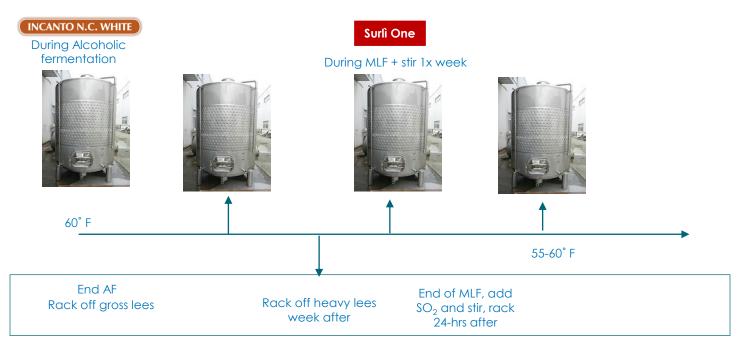


Chardonnay Wine Styles and Malolactic Fermentation

Malolactic Fermentation in Tank

Rack-off gross lees after AF and inoculate with ML Silver + Nutriferm Osmobacti

- Rack after 1 week if heavy lees are formed, then stir once per week during MLF
- After ML is completed, add SO₂ stir and rack 24-hrs after



Chardonnay Wine Styles and Malolactic Fermentation

Malolactic Fermentation in Barrel

- Keep temperature between 60-65°F
- Top Barrel at 0°Brix and Inoculate with ML Silver + Nutriferm Osmobacti
- Stir once a week during MLF
- Once complete add SO₂ and rack off lees 2-3 days after \rightarrow return to barrel for aging on light lees





Winemaking Protocols

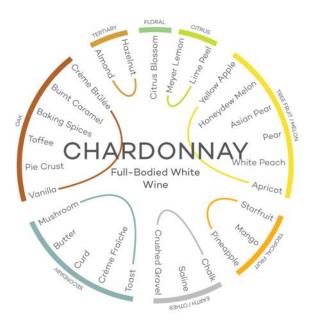
Driving Chardonnay Wine Style

Full Winemaking Protocols are in Sending Documents

- Available in downloadable material and online
 - <u>Classic California Chardonnay</u>

Increasing Minerality





Winemaking Protocols and Recommended Chardonnay Strain Characteristics



Chardonnay Strain Characteristics

| YEAST SELECTION | OPTIMAL TEMPERATURE RANGE (°C) | lag Phase | FERMENTATION SPEED | ALCOHOL TOLERANCE | NITROGEN NEEDS | OXYGEN NEEDS | VA PRODUCTION | H2S PRODUCTION | SO2 PRODUCTION | COMPATIBILITY MLF | RESISTANCE TO SO2 |
|------------------------------|-----------------------------------|---|-----------------------|-------------------------------|-------------------|---|------------------|---|-------------------|----------------------|----------------------|
| EnartisFerm Q CITRUS | 10-22 | Short | High | 15 | Med | Med | Med | Low | Med | Low | High |
| EnartisFerm AROMA WHITE | 14-24 | Med | Med | 15 | Med | Med | Low | Low | Low | Ν | Med |
| EnartisFerm VINTAGE WHITE | 14-24 | Short | Med | 15.5 | High | Med | Low | Low | Low | High | Med |
| EnartisFerm E\$181 | 10-20 | Short | High | 16.5 | Low | Low | Low | Low | Low | Low | High |
| | | YEAST Lieviti Enartis Ferm Q CITRUS | | EnartisFerm AROMA WHITE | | veast Lieviti Enartis Ferm /INTAGE WHITE | Enar | east ieviii tis Ferm S181 | | | |
| | | | | | | | | | | | 29 |

Thank you!

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Varietal Focus: Chardonnay

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