

IT'S TIME FOR PLANT-BASED FINING AGENTS!

Organic and vegan wine production has been growing exponentially in recent years due to consumer demand for natural wines, which are free of allergens, proteins of animal origin and/or SO₂.

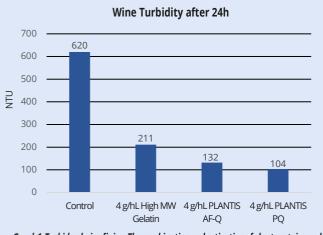
For this reason, Enartis has focused on the development of products of natural, vegetal and microbiological origins which produce high-quality wines that are no less traditional than wines produced using SO_2 and animal-derived fining agents. Chitosan can be used to replace or reduce the use of SO_2 for microbiological and antioxidant control while plant-based fining agents remove undesirable compounds that can interfere with the quality and shelf life of wine.

FINING AGENTS

Enartis has developed a range of plant-based adjuvants based on pea and potato proteins which allow for the replacement of proteins of animal origin, obtaining comparable results in terms of fast and effective wine clarification, reduction of oxidized or easily oxidizable polyphenols, catalyst metals of oxidation reactions and, consequently, a reduction of oxidized color (optical density at 420 nm). Research and development found that a specialized chitosan combined with plant proteins helps to improve flocculation speed and fining action. This leads to sensory improvement and better shelf life.

1. Effect on Wine Clarification

One of the main purposes of fining is to improve wine clarity by removing unwanted compounds. Until now, the most effective fining agents have been gelatin (especially high molecular weight (MW) gelatins), isinglass, and egg albumen. Due to the current objection by some consumers to the use of allergenic products of animal origin, it has been observed that plant-based fining agents can achieve similar and comparative results (*Graph 1*).



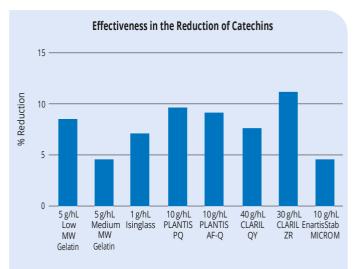
Graph 1: Turbid red winefining. The combination and activation of plant proteins and chitosan (PLANTIS AF-Q and PLANTIS PQ) helps obtain lower turbidity.

2. Effect on Oxidized Compounds

To obtain fresher wine and stable aromas and color over time, it is necessary to reduce oxidized and oxidizable polyphenolic compounds which are directly involved with oxidation reactions, causing darkening of color and the appearance of flatness and bitter flavors, consequently, spoiling final quality.

To significantly reduce hydroxycinnamic acids and low molecular weight catechins, it is necessary to use polyvinylpolypyrrolidone (PVPP) or carbon even though their use has a sensory impact, especially carbon. 20 g/hL of PVPP can reduce around 30-40% catechin content and carbon around 30%. The reduction always depends on the catechin concentration.

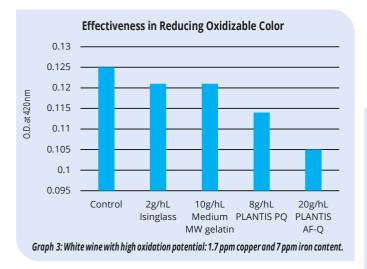
As a vegan and organic alternative, the following fining agents can be used (*Graph 2*) to help reduce the catechin concentration although it is not very significant. More alternatives are being studied.



Graph 2: White wine fining with 85 ppm initial catechin content. The use of Enartis plant-based fining agents obtains similar results to those expected from a low molecular weight gelatin.

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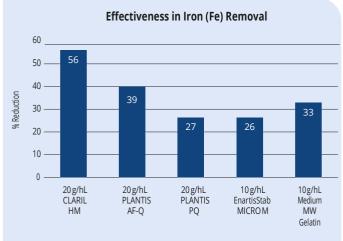
Optical density (OD) at 420 nm is widely used in white wines to determine the degree of sensitivity to oxidation and understand the oxidation potential of a wine. If the 420 nm increases, it means oxidized compounds are present. To reduce this optical density, pea protein has been found to be much more effective than other plant proteins or even animal-origin proteins (*Graph 3*).



3. Metal removal

Metals play a big role in wine oxidation. Many compounds are involved in wine oxidation, but iron and copper are catalysts metals that convert oxygen into free radicals causing haziness, browning, loss of aromatics, increase of acetaldehyde and reduced wine shelf life.

The most effective compounds for absorbing these prooxidant metals and limiting the oxidation process are the copolymers of polyvinylimidazole and polyvinylpyrrolidone (PVI/PVP). As a natural alternative, plant proteins and activated chitosan are effective in mainly removing iron (*Graph 4*).

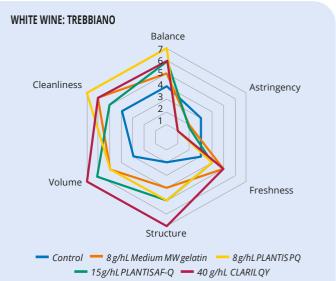


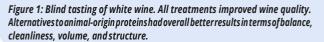
Graph 4: Red wine with approximately 5 ppm initial iron content. Pea protein is most effective in removing iron. Chitosan also has a positive effect on its elimination.

On the other hand, to significantly reduce the copper content, PVI/PVP is the most effective after alcoholic fermentation. It has been observed that the greatest reduction in copper occurs during fermentation, depending on yeast and its capacity to absorb it. The use of inactive yeast during wine ageing has shown to be a good alternative to PVI/PVP. **SURLÌ ONE** (40 g/hL) after 1-2 weeks of "batonnage" can reduce up to 40% of copper.

4. Effect on sensory quality

Taking into consideration all the positive benefits of using plant-based fining agents, they lead to an overall improvement in the sensory properties of wine (*Figure 1*; *Figure 2*).





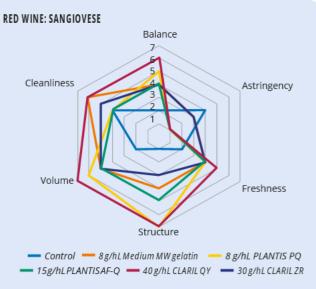


Figure 2: Blind tasting of red wine. All treatments improved wine quality. Alternatives to animal-origin proteins had overall better results in terms of balance, volume, and structure.

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ACTIVATED CHITOSAN APPLICATIONS

Chitosan is known for its powerful antimicrobial activity to control the development of numerous microorganisms during different stages of vinification.

Enartis has developed **EnartisStab MICRO M**, an allergenfree, vegan-friendly bioregulator containing activated chitosan and yeast hulls rich in chitin-glucan. It is not only effective for the control of undesirable microorganisms, but due to its production process, it also has clarifying and antioxidative actions. Therefore, EnartisStab MICRO M can be used for the following winemaking applications:

• Control juice contaminants. Its application is strongly recommended for damaged grapes or grapes affected by molds such as *Botrytis cinerea* (to limit laccase activity).

- Limit oxidation reactions due to its capability of chelating metals such as copper and iron.
- Promote the dominance of the selected yeast. In spontaneous fermentations, it helps to control the development of native yeast.
- Prevent stuck or sluggish fermentations.
- Delay or avoid malolactic fermentation.
- Prevent the formation of reductive compounds such as $\rm H_2S.$
- Aid in juice and wine clarification.
- Reduce or eliminate the use of SO₂.

CONCLUSIONS

Depending on the enological objective:

ENOLOGICAL OBJECTIVE		TRADITIONAL FINING AGENTS	PLANT-BASED FINING AGENTS
CLARIFICATION		 Isinglass Egg albumen Gelatin	• CLARIL ZW • CLARIL HM • CLARIL AF
METAL REDUCTION	Fe	• CLARIL HM (PVI/PVP)	• PLANTIS AF-Q
	Cu		• SURLÌ ONE
420 nm REDUCTION		 ENOBLACK PERLAGE (Carbon) PVPP Casein 	PLANTIS AF-Q CLARIL AF
TOTAL POLYPHENOL/CATECHIN REMOVAL		 PVPP ENOBLACK PERLAGE (Carbon) 	PLANTIS AF-QCLARIL AF
ASTRINGENCY REDUCTION		• Egg albumen • Gelatin	• CLARIL QY • SURLÌ RANGE • INCANTO NC RANGE
MICROBIOLOGICAL CONTROL		 SO2 SORBOSOL K (Potassium sorbate) 	EnartisStab MICRO M HIDEKI

For more information, please call Enartis USA's technical services at (707) 838-6312.

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